

As of: February 2023

GENERAL INFORMATION	
Product group	GFRP LINER supply
Product range	SAERTEX-LINER® GAS
Design	Type S+XR
Utilization	Gas
Approvals	WRc
Reinforcing material	Multiaxial fabric made of glass fiber
Resin type	UP
Impregnation	Pre-impregnated at the factory
Curing procedure	Light-cured pipe lining (UV-CIPP)
Installation procedure	Pull in place
Inflation procedure	Compressed air
Shelf life	Up to 12 months at temperatures from 7 °C – 25 °C
Pressure table	Available
EC Safety Data Sheet	Available

DESIGN CHARACTERISTICS	
Maximum operating pressure (MDP)	33 bar
Host pipe profile	Circular
Diameter range	DN 250 – 1200
Structural wall thickness	4.3 mm-12.3 mm, in 1 mm increments
Inner foils with barrier function*	Pressure
Outer foils*	Protective gliding foil, UV light protection and permanent foil with barrier function
Structural classification according to DIN EN ISO 11295 / AWWA M28	Class A/Class IV: independent - fully statically loadable
Liner construction as outlined in:	Analog DIBt approval Z-42.3-350, Annex 1 and 2, abZ/AB

* Details see section "FOILS"

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FOILS	
Inner foils with barrier function	Pressure
- Remains in the liner	Permanent
- Materials	PE/PA, nonwoven PET
- Thickness	Up to 400 µm
Protective outer gliding foil, UV light protection**, integrated	
- Material	PVC, fabric reinforced in places
- Thickness	Up to 500 µm
Permanent outer foil with barrier function	
- Material	PE/PA/PE and nonwoven PP
- Thickness	Up to 200 µm

**Up to DN 600 and max. 2.5 t liner weight and corresponding condition of host pipe installation possible without additional gliding foil.

Notes (terms ISO 11296- 4):

- Temporary: Foil is removed after curing.
- Semi-permanent: Facilitates liner installation and curing without post-installation functions. Remains in the liner.
- Permanent: Facilitates liner installation and curing with post-installation functions. Remains in the liner.

MECHANICAL CHARACTERISTICS	
Short-term circumferential E modulus according to DIN EN 1228 // DIN EN ISO 11296-4:2011	≥ 20.500 N/mm ²
Short-term bending E modulus according to DIN EN ISO 11296-4:2011 // DIN EN ISO 178	≥ 16.800 N/mm ²
Short-term bending stress according to DIN EN ISO 11296-4:2011 // DIN EN ISO 178	≥ 270 N/mm ²
Long-term circumferential E modulus*** _{ex 50 years} according to DIN EN 761	16.000 N/mm ²
Long-term bending stress E modulus*** _{ex 50 years} according to DIN EN 761	210 N/mm ²
Retention factor A after 10,000 hours according to DIN EN 761	1.28
Creep tendency after 24 hours according to DIN EN ISO 899-2	≤ 6 %

*** These values are used for the static calculation of the liner's stability according to DWA-A 143-2.

Product data sheet
SAERTEX-LINER® GAS, TYPE S+XR

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COMPOSITE	
Glass fiber type according to DIN 61850	Permanently corrosion and chemical resistant, ECR
Number of layers multiaxial fabric	at least 3
Glass area weight per mm wall thickness	1210 g/m ² ± 150 g/m ²
Specific density according to DIN EN ISO 1183-2	1.6 g/cm ³ ± 0,5 g/cm ³
Glass content according to DIN EN ISO 1172	≥ 46% (mass-based)
Barcol hardness according to DIN EN 59	≥ 40 IRHD
Longitudinal seam	Yes
Winding	No